

Quick Reference

Pilot to Open	Model No.	Cavity	Description	Flow*	Pressure	Page
	RPC04	NCS04/3	Pilot Operated Check	20.5 l/min	350 bar	PO - 6
			Valve, Pilot to Open	[5.4 US gal/min]	[5075 psi]	
②	RPC06	NCS06/3		35 l/min	350 bar	PO - 7
				[9.3 US gal/min]	[5075 psi]	
	CP450-1	SDC10-3		30 l/min	240 bar	PO - 8
1				[8 US gal/min]	[3480 psi]	
	RPC12	NCS12/3		90 l/min	315 bar	PO - 9
				[23.8 US gal/min]	[4570 psi]	

Pilot to Open	Model No.	Cavity	Description	Flow*	Pressure	Page
	CP458-2	SDC08-3	Pilot Operated Check	20 l/min	210 bar	PO - 10
			Valve, Reverse Pilot to	[5 US gal/min]	[3000 psi]	
	MC10-RO	SDC10-3S	Open	45 l/min	250 bar	PO - 11
②①				[12 US gal/min]	[3600 psi]	
	CP451-2	CP12-3S		95 l/min	210 bar	PO - 12
j j				[25 US gal/min]	[3000 psi]	
3	CP452-2	SDC16-3S		130 l/min	210 bar	PO - 13
				[34 US gal/min]	[3000 psi]	
	CP453-2	CP20-3S		230 l/min	210 bar	PO - 14
				[61 US gal/min]	[3000 psi]	

Pilot to Open	Model No.	Cavity	Description	Flow*	Pressure	Page
(2)	RPV 06	NCS06/4	Pilot Operated Check	30 l/min	315 bar	PO - 15
Drain			Valve, Pilot-to-open with	[8 US gal/min]	[4500 psi]	
3			drain			
Ű						

^{*} Flow ratings are based on a pressure drop of 7 bar [100 psi] unless otherwise noted. They are for comparison purposes only.





Quick Reference

Symbol	Model No.	Cavity	Description	Flow*	Pressure	Page
ATM.	CP453-5	SDC20-2	Pilot Operated Check Valve, Reverse Pilot-to-	250 l/min [66 US gal/min]	350 bar [5075 psi]	PO - 16
2 (A ()			open with vent			
8						

Pilot to Close	Model No.	Cavity	Description	Flow*	Pressure	Page
	CP460-1	SDC10-3	Pilot Operated Check	45 l/min	210 bar	PO - 17
4			Valve, Pilot to Close	[12 US gal/min]	[3000 psi]	
ⓓ———Q₩———@	CP461-1	CP12-3S		115 l/min	210 bar	PO - 18
				[30 US gal/min]	[3000 psi]	
3	CP462-1	SDC16-3S		190 l/min	210 bar	PO - 19
				[50 US gal/min]	[3000 psi]	

Dual Pilot-Operated Checks	Model No.	Cavity	Description	Flow*	Pressure	Page
()- ()-()	CP410-1	none	Pilot Operated Check	80 l/min	210 bar	PO - 20
			Valve, Catalog HIC	[21.1 US gal/min]	[3000 psi]	

^{*} Flow ratings are based on a pressure drop of 7 bar [100 psi] unless otherwise noted. They are for comparison purposes only.





Pilot Operated Check Valves Technical Information Application Notes

MOTION CONTROLMotion control valves, also referred to as load holding valves, are used to control the
motion of a load in the following ways:

- Prevent a load from dropping in case of hose or tube failure.
- Prevent a load from drifting caused by directional control valve spool leakage.
- Provide smooth, modulated motion when the load is in a lowering or run-away mode.
- Provide smooth, modulated motion when the directional control valve is suddenly closed.

There are two basic types of motion control valves:

- Pilot-operated, or pilot-to-open check valves will satisfy the first two of the above requirements.
- · Counterbalance valves will satisfy all four of the above requirements.

Pilot operated check valves



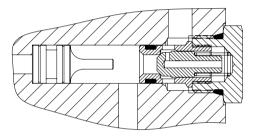


Pilot Operated Check Valves Technical Information Application Notes

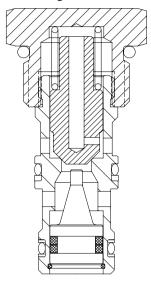
PILOT-OPERATED CHECK VALVES

Pilot-operated, or pilot-to-open check valves will positively hold a pressurized load and will release the load upon application of a pressure signal to the pilot port. Pilot-operated check valves are available as individual cartridges, standard **C**artridge-**I**n-**B**ody (**CIB**) packages, or can be created in custom manifolds by using a standard check valve such as CV10-NP with a guided pilot piston. For more information on pilot pistons, see Accessories.

Cartridge in body

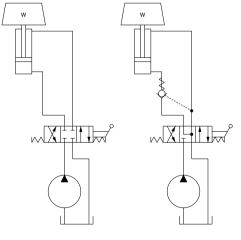


Individual cartridges



A typical circuit application for pilotoperated check valves contains a pump, directional control valve, and an actuator. Without a pilot-operated check valve the load will drift down due to spool leakage if the directional control valve is centered with the load raised. Additionally there is no protection against the load dropping in the event of hydraulic line failure. Adding a pilot-operated check valve helps prevent cylinder drift and provides protection against hose or tube failure. In this circuit, moving the directional control valve to the right causes the cylinder to extend. When the directional control valve is centered, the pilot-operated check valve will prevent

Typical circuit application



leakage and lock the cylinder in position. Moving the directional control value to the right sends pressure/flow to the rod end of the cylinder. This pressure also acts on the pilot piston to open the check value and allow the load to be lowered.

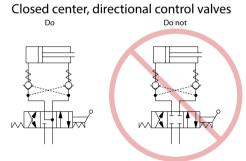


Application Notes

PILOT-OPERATED CHECK VALVES	The pressure required to pilot open the check valve can be calculated by:
(continued)	$P = \frac{W + (Pc \cdot Ab)}{(Ab \cdot R) - Ar}$ cylinder retracts
	$P = \frac{W + (Pc \cdot Ar)}{(Ar \cdot R) - Ab}$ cylinder extends
	 W = Load Pc = Check valve crack pressure (typically 0.34-4.5 bar [5-65 psi]; consult catalog sheets for details) Ab = Cylinder bore area Ar = Cylinder rod area R = Check valve pilot ratio (typically 3:1 or 4:1; consult catalog sheets for details)
	Note that these equations are idealized and do not consider any backpressure in the circuit, which is additive to the pressure required to pilot open the check valve.

Some additional guidelines for pilot-operated check valve applications:

- Use pilot-operated check valves for load holding, not for motion (speed) control. Pilot-operated check valves are on-off, non-modulating devices. Trying to use a pilot-operated check valve to control an overrunning load can result in severely unstable motion. For motion (speed) control of overrunning loads, use a counterbalance valve.
- Use caution when applying pilotoperated check valves to the rod end of a cylinder. Cylinders with large rod:bore diameter ratios may intensify rod pressure to a point where the required pilot pressure may be dangerously high refer to the above equations. If intensification creates application concerns, consider using a counterbalance valve.



- Do not use pilot-operated check valves with closed-center, directional control valves.
 Pressure trapped between the directional control valve and the pilot-operated check valve can pilot the check valve open and result in undesired load motion.
- Locate pilot-operated check valves at or near the actuator to provide maximum load holding protection in the event of hydraulic line failure.



Pilot to Open RPC04

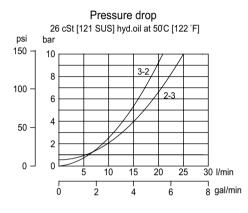
OPERATION

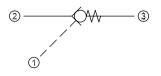
This is a pilot-to-open check valve.

Schematic

SPECIFICATIONS

Theoretical performance





Specifications

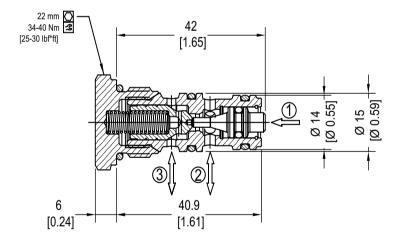
Rated pressure*	350 bar [5075 psi]
Rated flow at 7 bar	20.5 l/min
[100 psi]	[5.4 US gal/min]
Weight	0.06 kg [0.13 lb]
Pilot ratio	3.2:1
Cavity	NCS04/3

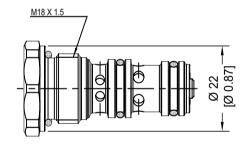
*Rated Pressure based on NFPA fatigue test standard (at 1 million cycles) Note: A piston seal requires a 5 bar [72.5 psi] or greater return spring.

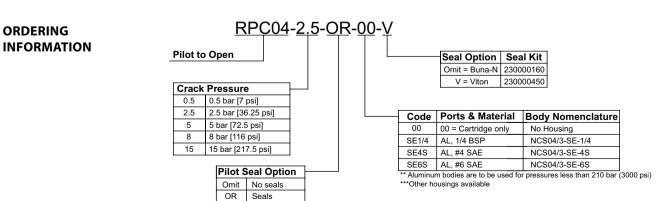
DIMENSIONS

mm [in]

Cross-sectional view









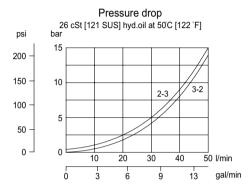
Pilot to Open RPC06

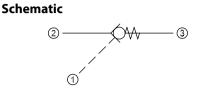
OPERATION

This is a pilot-to-open check valve.

SPECIFICATIONS

Theoretical performance





Specifications

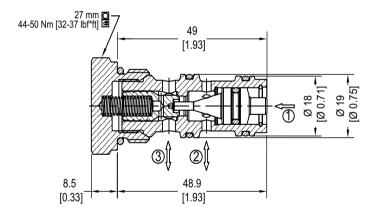
Rated pressure*	350 bar [5075 psi]
Rated flow at 7 bar	35 l/min
[100 psi]	[9.25 US gal/min]
Weight	0.10 kg [0.22 lb]
Pilot ratio	3.4:1
Cavity	NCS06/3

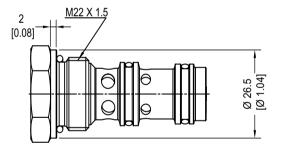
*Rated pressure based on NFPA fatigue test standard (at 1 million cycles) Note: A piston seal requires a 5 bar [72.5 psi] or greater return spring.

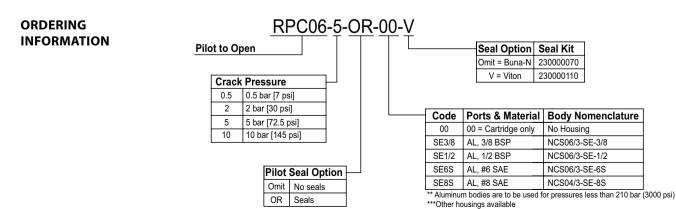
DIMENSIONS

mm [in]

Cross-sectional view







BC332375625108en-000101 • February 2020

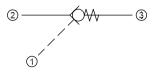


Pilot to Open CP450-1

OPERATION

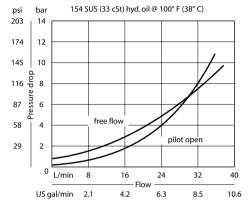
This valve is a pilot-to-open check valve.

Schematic



SPECIFICATIONS

Theoretical performance



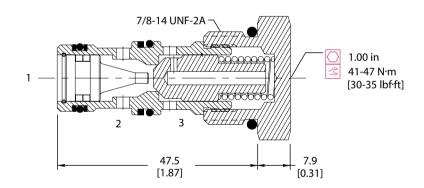
Specifications	
Rated pressure	240 bar [3480 psi]
Rated flow at 7 bar	30 l/min
[100 psi]	[8 US gal/min]
Leakage	6 drops/min @
	Rated pressure
Weight	0.09 kg [0.20 lb]
Pilot ratio	3.0:1
Cavity	SDC10-3

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

DIMENSIONS

mm [in]

Cross-sectional view



	CP450 - 1 -	B - 8S - 0 <u>15</u> - ₽	
Seals B = Buna-N	Seal kit	Piston seals 0 = No seals S = Seals incl	uded
B = Buna-N V = Viton	120570 120571	Cracking	
Body and port s		Pressure bar	[psi]
0 = Cartridge	Body P/N No body	065 = 4.48 115 = 7.90	[65] [115]
6S = Aluminum, #6 SAE 8S = Aluminum, #8 SAE	CP10-3-6S CP10-3-8S	200 = 13.8 315 = 21.8	[200] [315]
SE3B = Aluminum, 3/8 BSP SE4B = Aluminum, 1/2 BSP	SDC10-3-SE-3B SDC10-3-SE-4B		



Pilot to Open RPC12

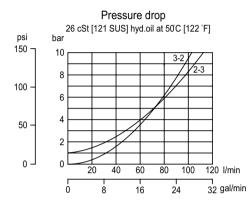
OPERATION

This is a pilot-to-open check valve.

Schematic

SPECIFICATIONS

Theoretical performance



Specifications

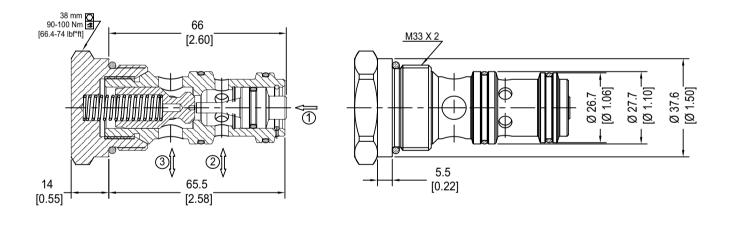
Rated pressure	315 bar [4570 psi]
Rated flow at 7 bar	90 l/min
[100 psi]	[23.8 US gal/min]
Weight	0.20 kg [0.44 lb]
Pilot ratio	2.8:1
Cavity	NCS12/3

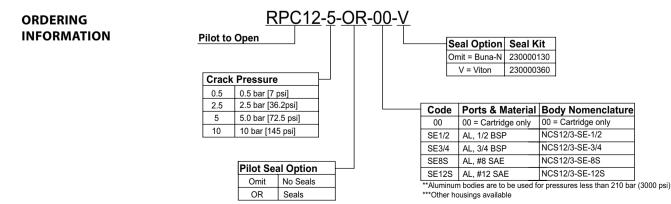
Note: A piston seal requires a 5 bar [72.5 psi] or greater return spring.

DIMENSIONS

mm [in]

Cross-sectional view





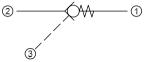


Reverse Pilot to Open CP458-2

OPERATION

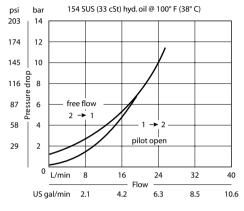
This valve is a pilot-to-open check valve.

Schematic



SPECIFICATIONS

Theoretical performance



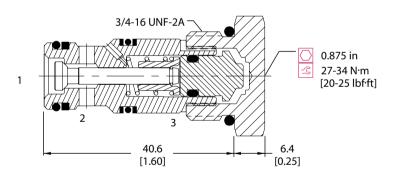
Specifications	
Rated pressure	210 bar [3000 psi]
Rated flow at 7 bar	20 l/min
[100 psi]	[5 US gal/min]
Leakage	6 drops/min @
	Rated pressure
Weight	0.07 kg [0.15 lb]
Pilot ratio	2.8:1
Cavity	SDC08-3

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

DIMENSIONS

mm [in]

Cross-sectional view



		CP45	8 - 2 - <u>B</u> - <u>6S</u> -	- <u>065</u> - <u>0</u>		
Seals B = Buna-N V = Viton	Seal kit 120250 120253				— Piston seals 0 = No seal S = Seals in	-
$\begin{array}{rcl} SE2B &=& AI,\\ SE3B &=& AI,\\ 4S &=& AI, \end{array}$	o Housing , 1/4 BSP S , 3/8 BSP S , #4 SAE , #6 SAE	Housing P/N No Housing DC08-3-SE-2B DC08-3-SE-3B CP08-3-4S CP08-3-6S			Crack Pressure bar 065 = 4.48	[psi] [65]



Reverse Pilot to Open MC10-RO

OPERATION

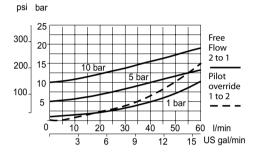
This is a pilot-to-open check valve.

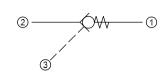
Schematic

SPECIFICATIONS

Theoretical performance

26 cSt [121 SUS] hyd.oil at 50°C [122°F]





Specifications

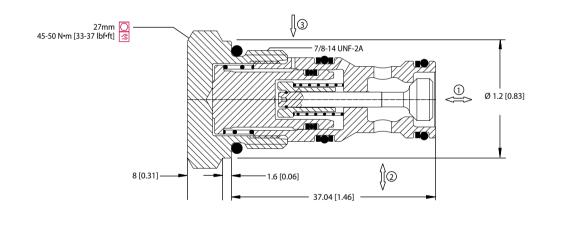
Rated pressure	250 bar [3600 psi]
Rated flow at 7 bar	45 l/min
[100 psi]	[12 US gal/min]
Leakage	6 drops/min @
	Rated pressure
Weight	0.12 kg [0.26 lb]
Pilot ratio	3.0:1
Cavity	SDC10-3S

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

DIMENSIONS

mm [in]

Cross-sectional view



P103 753

MC1	0-RO	-5-	OR-/	A-B-6S	
		T		T T	-

	— Housin	ig an	d ports	Housing P/N
Crack Pressure	00	=	No Housing	No Housing
1 = 1 bar [15 psi] 5 = 5 bar [73 psi]	SE3B	=	Al, 3/8 BSP	SDC10-3S-SE-3B
5 = 5 bar [73 psi]	SE4B	=	Al, 1/2 BSP	SDC10-3S-SE-4B
10 = 10 bar [145 psi]	6S	=	Al, #6 SAE	SDC10-3S-6S/6S
	8S	=	Al, #8 SAE	SDC10-3S-8S/6S
Piston seals Omit = No seal	Other h	nousi	ngs available	
OR = Seals included	— Seals		Seal kit	
	B = Bun	a-N	35401419	
	V = Vito	n	35401519	



Reverse Pilot to Open CP451-2

OPERATION

This valve is a pilot-to-open check valve.

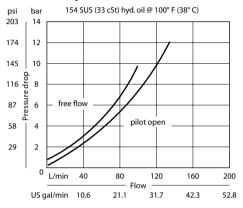
Schematic

2

3

SPECIFICATIONS

Theoretical performance



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Specifications	
Rated pressure	210 bar [3000 psi]
Rated flow at 7 bar	95 l/min
[100 psi]	[25 US gal/min]
Leakage	6 drops/min @
	Rated pressure
Weight	0.21 kg [0.46 lb]
Pilot ratio	3:1
Cavity	CP12-3S

ЖA

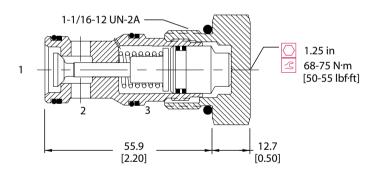
- ①

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

DIMENSIONS

mm [in]

Cross-sectional view



ORDERING CP451-2-B-125-065-0 INFORMATION Seals -Piston seals Sealkit 0 = No sealsB = Buna-N 120335S - Seals included V = Viton120336 Housing and ports. Housing P/N No Housing 0. No Housing 52 Crack 48 Al, 1/2 85P CP12-35-48/28 Pressure 68 A1.3/4 BSP CP12-35-68/28 bar CP12-35-105/45 105 AL#10 SAE [pg]20 ALA12 SAE CP12-35-125/45 065 = 4.48[65] 125 22 Other housings available.



Reverse Pilot to Open CP452-2

OPERATION

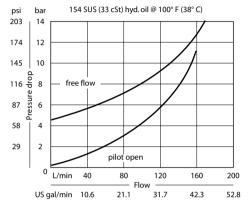
This valve is a pilot-to-open check valve.

Schematic

2

SPECIFICATIONS

Theoretical performance



3

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-1

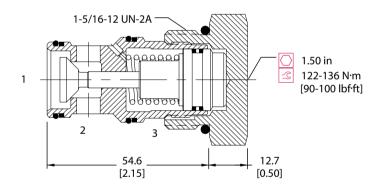
Specifications				
Rated pressure	210 bar [3000 psi]			
Rated flow at 7 bar	130 l/min			
[100 psi]	[34 US gal/min]			
Leakage	6 drops/min @			
	Rated pressure			
Weight	0.29 kg [0.64 lb]			
Pilot ratio	3:1			
Cavity	SDC16-3S			

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

DIMENSIONS

mm [in]

Cross-sectional view



ORDERING INFORMATION

al Optic	on		Piston Sea	ls
Code	Seal Material	Seal kit	Code	
В	Buna	120033	0	No sea
V	Viton	120034	S	Seals
Но	usings & Ports	Housing P/N	Crack Pressure	
0:	Cartridge Only	No Housing	Code bar	[psi]
6B	: 3/4 BSP, AL	CP16-3S-6B/2E	065 4.48	[65]
8B	: 1 BSP, AL	CP16-3S-8B/2E		
129	5: #12 SAE, AL	CP16-3S-12S/4		
169	5: #16 SAE, AL	CP16-3S-16S/4		
Ot	her Housings avail	ahla		

No seals Seals Included



Reverse Pilot to Open CP453-2

OPERATION

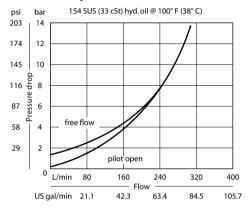
This valve is a pilot-to-open check valve.

Schematic

2



Theoretical performance



Specifications	
Rated pressure	210 bar [3000 psi]
Rated flow at 7 bar	230 l/min
[100 psi]	[61 US gal/min]
Leakage	6 drops/min @
	Rated pressure
Weight	0.66 kg [1.46 lb]
Pilot ratio	3:1
Cavity	CP20-3S

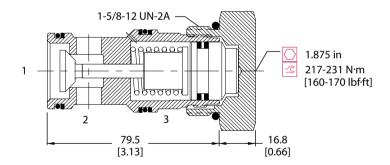
- ①

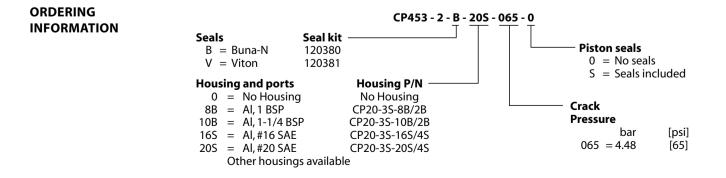
Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

DIMENSIONS

mm [in]

Cross-sectional view







Pilot to Open with Drain RPV 06

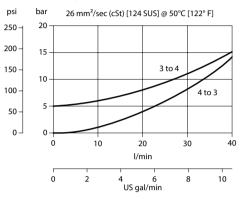
OPERATION

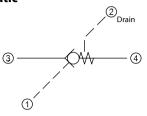
This is a pilot-to-open check valve with an internal drain.

Schematic

SPECIFICATIONS

Theoretical performance





Specifications

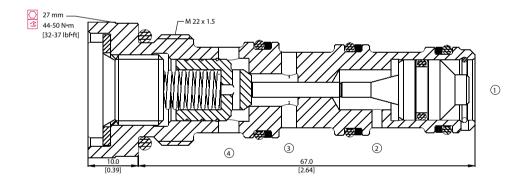
Rated pressure	315 bar [4500 psi]
Rated flow at 7 bar	30 l/min
[100 psi]	[8 US gal/min]
Weight	0.13 kg [0.29 lb]
Pilot ratio	3.4:1
Cavity	NCS06/4

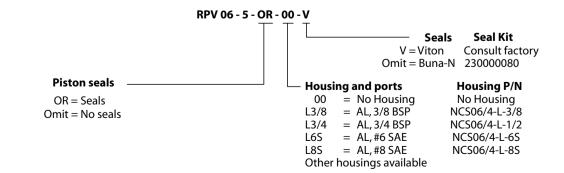
Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

DIMENSIONS

mm [in]

Cross-sectional view







Reverse Pilot to Open with Vent CP453-5

OPERATION

SPECIFICATIONS

This is a pilot-to-open check valve with an external pilot connection.

33 cSt [154 SUS] hyd.oil @ 38°C [100° F]

110

29.1

2 to 1.

1 to 2 piloted open

220

58.1

275

72.6

165

43.6

Theoretical performance

psi bar ⊧145 10

116 8

87 6

58 4 29 2

US gal/min

Schematic

2 _____ (1) ⊗_____ (1)

Specifications

specifications	
Rated pressure	350 bar [5075 psi]
Rated flow at 7 bar	250 l/min
[100 psi]	[66 US gal/min]
Leakage	6 drops/min @
	Rated pressure
Weight	1.23 kg [2.71 lb]
Pilot ratio	4:1
Cavity	SDC20-2

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

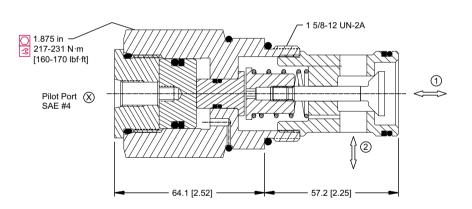
DIMENSIONS

mm [in]

Cross-sectional view

55

14.5



		CP453-5- <u>B</u> -16S	-4-065	
Seals B = Buna-N V = Viton	Seal kit — 120011 120012			Crack Pressure bar [psi] 065 = 4.3 65 100 = 6.9 100
8B = AL, 10B = AL, 16S = AL,	Housing 1 BSP , 1-1/4 BSP ,#16 SAE ,#20 SAE	Housing P/N No Housing CP20-2-8B CP20-2-10B CP20-2-16S CP20-2-20S		Pilot ratio 4 = 4:1



Pilot to Close CP460-1

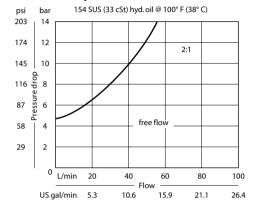
OPERATION

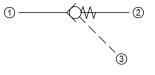
This valve is a pilot-to-close check valve.



SPECIFICATIONS

Theoretical performance





Specifications

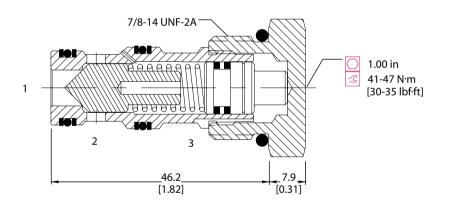
Rated pressure	210 bar [3000 psi]	
Rated flow at 7 bar	22 l/min	
[100 psi]	[5.8 US gal/min]	
Leakage	6 drops/min @	
	Rated pressure	
Weight	0.10 kg [0.21 lb]	
Pilot ratio	2:1	
Cavity	SDC10-3	

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

DIMENSIONS

mm [in]

Cross-sectional view



			CP460 -	1 - <u>B</u> - <u>85</u> - <u>2</u>	2 - <u>065</u> - <u>0</u>		
Seals — B = E V = V		Seal kit N 120009 120010				Piston seals 0 = No se S = Seals Crack	
Housing	a and	ports	Housing P/N -			Pressure	
0	=	No Housing	No Housing			bar	[psi]
SE3B	=	Al, 3/8 BSP	SDC10-3-SE-3B			065 = 4.48	[65]
SE4B	=	Al, 1/2 BSP	SDC10-3-SE-4B			- Pilot ratio	
6S	=	Al, #6 SAE	CP10-3-6S			2 = 2:1	
8S	=	Al, #8 SAE	CP10-3-8S			2 – 2.1	
Other he	ousing	gs available					

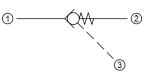


Pilot to Close CP461-1

OPERATION

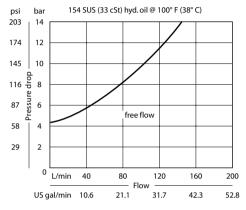
This valve is a pilot-to-close check valve.

Schematic



SPECIFICATIONS

Theoretical performance



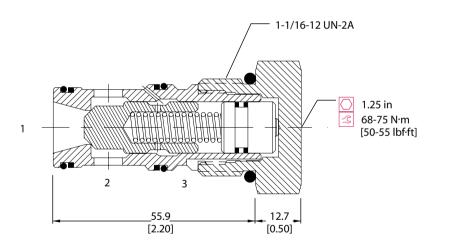
Specifications				
Rated pressure	210 bar [3000 psi]			
Rated flow at 7 bar	60 l/min			
[100 psi]	[16 US gal/min]			
Leakage	6 drops/min @			
	Rated pressure			
Weight	0.21 kg [0.47 lb]			
Pilot ratio	2.3:1			
Cavity	CP12-3S			

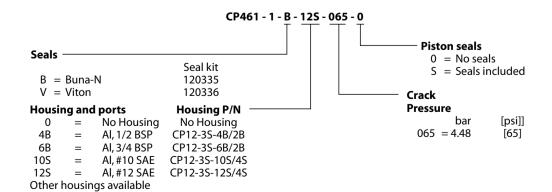
Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

DIMENSIONS

mm [in]

Cross-sectional view







Pilot to Close CP462-1

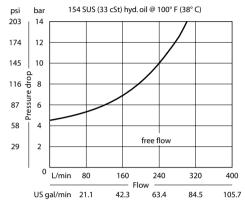
OPERATION

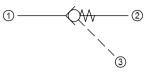
This valve is a pilot-to-close check valve.



SPECIFICATIONS

Theoretical performance





Specifications

00F

^

No seals

[psi]

[65]

Seals Included

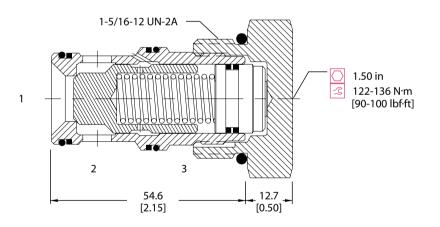
opeeneations				
Rated pressure	210 bar [3000 psi]			
Rated flow at 7 bar	190 l/min			
[100 psi]	[50 US gal/min]			
Leakage	6 drops/min @			
	Rated pressure			
Weight	0.29 kg [0.64 lb]			
Pilot ratio	2.3:1			
Cavity	SDC16-3S			

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

DIMENSIONS

mm [in]

Cross-sectional view



ORDERING INFORMATION

eal Optic	on	<u>6P462-1</u>		<u> </u>	ŤŤ	-	Piston S	eals	;
Code	Seal Material	Seal kit					Code		
в	Buna	120033 —					0		
V	Viton	120034					S		
Но	usings & Ports	Housing P/I				Crack P	ressure		
0:	Cartridge Only	No Housing				Code	e ba	r	
6B	: 3/4 BSP, AL	CP16-3S-6B/2	3			065	4.4	18	
8B	: 1 BSP, AL	CP16-3S-8B/2	3	_					
129	S: #12 SAE, AL	CP16-3S-12S	1S						
169	5: #16 SAE, AL	CP16-3S-16S	IS						
0+	har Hausings avail	abla							

100

400

Other Housings available

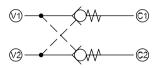


Catalog HIC CP410-1

OPERATION

This is a dual pilot operated check valve, which uses two CV10-NP check valves.

Schematic



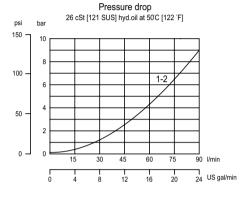
Specifications

Rated pressure	210 bar [3000 psi]	
Rated flow at 7 bar	80 l/min	
[100 psi]	[21.1 US gal/min]	
Leakage	6 drops/min @	
-	Rated pressure	
Weight	0.67 kg [1.48 lb]	
Pilot ratio	4:1	
Cavity	none	

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

SPECIFICATIONS

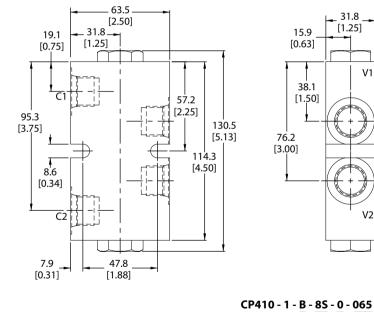
Theoretical performance



DIMENSIONS

mm [in]

Cross-sectional view



		CF410-1-0	- 83 - 0 - 003
Seals ———			Crack
	Seal kit	W/ piston seals	Pressure
B = Buna-N	120072	120176	bar [psi]
V = Viton	120161	120177	065 = 4.50 [65]
Housing and po	rts ———		
	Ho	busing P/N	
6S = Aluminu	um, #6 SAE	220099	Piston seals
8S = Aluminu	um, #8 SAE	220100	0 = No seals
3B = AI, 3/8B	SP	221794	S = Seals included
4B = AI, 1/2 B		221652	5 – Scals included